

LEO3

Digital gauge with scaleable 4...20 mA output

Features

- · High accuracy
- Piezoresistive pressure sensor chip, insulated encapsulated
- Licence-free software from KELLER Pressure available to download
- Analog output signal via RS485 interface and scaleable using buttons (turn-down)
- RS485 bus interface for communication with up to 128 devices

Functions

- · Wide range of pressure units to choose from
- · Zero point calibration via buttons
- Min/max display
- Additional display for the analog 4...20 mA output
- · User-defined units of pressure can be configured

Typical applications

- · Pump applications
- · Fluid technology
- · Pressure testing
- · Industrial applications

Accuracy

± 0,1 %FS

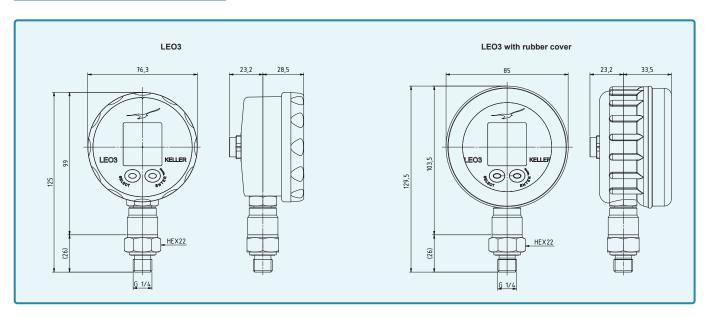
Total error band

± 0,2 %FS

Pressure ranges

-1...3 bar to 0...1000 bar







LEO3 – Specifications

Standard pressure ranges

Relative pressure	Absolute pressure	Absolute pressure	Proof pressure	Display resolution
PR	PAA	PA		
-13	04		12	0,001
-110	011		30	0,002
-130	031		90	0,01
	0101		300	0,02
		0300	600	0,1
		0700	1200	0,2
		01000	1200	0,2
bar rel.	bar abs.	bar	bar	bar
Reference pressure at atmospheric pressure	Reference pressure at 0 bar abs. (vacuum)	Reference pressure at 1 bar abs.	Based on reference pressure	

Performance

Pressure

Accuracy @ RT (2025 °C)	≤±0,1 %FS	Non-linearity (best fit straight line, BFSL), pressure hysteresis, non-repeatability, zero point deviation and amplification deviation		
Total error band (050 °C)	≤ ± 0,2 %FS	Max. deviation within the compensated pressure and temperature range.		
Compensated temperature range	050 °C			
Long-term stability	± 0,2 %FS	Per year under reference conditions, annual recalibration recommended.		
Position dependency	≤ ± 1,5 mbar	Calibrated in vertical installation position with pressure connection facing downwards.		
Pressure range reserve	± 10 %	Valid measured values outside the pressure range, no overflow/underflow.		



LEO3 – Specifications

Electrical information

Connectivity	2-wire + digital
Analog interface	420 mA
Digital interface	RS485
Voltage supply	832 VDC
Power consumption	3,522,5 mA
RS485 voltage insulation	± 18 VDC
Note	Disturbance of the 420 mA signal occurs during communication via the digital interface.

Start-up time (power supply ON)	< 300 ms	
Overvoltage protection and reverse polarity protection	± 32 VDC	
GND case insulation	> 10 MΩ @ 300 VDC	

Analog interface

Load resistance	< (U – 8 V) / 25 mA	2-wire
Limiting frequency	≥ 30 Hz	2-wire

Digital interface

Туре	RS485	Half-duplex
Communication protocols	KELLER bus protocol	Proprietary
Communication protocols	MODBUS RTU is not supported	
Identification	Class.Group: 7.09	
Unit of pressure	bar	Standard settings: bus ad-
Unit of temperature	°C	dress 1, baud rate 9600 bit/s.
Data type	Float32 and Int32	Other default settings
Baud rates	9600 bit/s.	available on request. Can be reconfigured via software by
Interface measuring rate	100/s	the customer later.
Cable length	up to 1,2 km	

Electrical connection

Plug	Round plug 423 - 723 - 425	M16 x 0,75	DIN EN 61076-2-106, 5-pin
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Electromagnetic compatibility

CE-conformity as per 2014/30/EU (EMC) EN IEC 61326-1 / EN IEC 61326-2-3 / EN IEC 6 EN IEC 61000-6-3 / EN IEC 61000-6-4	1000-6-1 / EN IEC 61000-6-2 /
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LC display

Dimensions/appearance	Width × height: 27,8 mm × 30 mm (see dimensions and variants)	
Number of digits on LC display	2 rows with 4 1/2 digits each	
Display mode	Pressure + min/max or 420 mA signal	
Display interval	2/s	
Configurable pressure units	bar, mbar, hPa, kPa, Mpa, PSI, kp/cm2	
Additional pressure units	5 user-defined units can be configured via software	



LEO3 – Specifications

Mechanical data

Materials in contact with media

	Stainless steel AISI 316L	≤ 400 bar		
Pressure connection	Stainless steel AISI 318LN, 1.4462	> 400 bar		
Pressure transducer diaphragm	Stainless steel AISI 316L			
Pressure transducer seal (internal)	none			
Pressure connection seal (external)	FKM (75 Shore, -20200 °C)	For media temperatures <-20 °C, FVMQ (70 Shore, -60175 °C) is used Optional: EPDM (-40125 °C)		

Other materials

Display housing	Faradex NS003
Front glass	LEXAN® 163R
Pressure transducer oil filling	Silicone oil

Further details

Pressure connection	G1/4 male	See dimensions and variants
	1/4-18NPT male	See ulilierisions and variants
Diameter v height v denth	76 × 125 × 52 mm	Without rubber cover
Diameter × height × depth	85 × 130 × 57 mm	With rubber cover
Weight	approx. 210 g	Without rubber cover

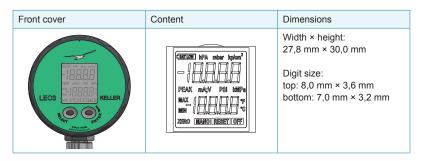
Environmental conditions

Media temperature range	-4085 °C	Icing not permitted		
Ambient temperature range	-1060 °C			
Storage temperature range	-2070 °C			
Protection	IP65			
Load cycles @ RT (2025 °C)	> 10 m. pressure cycles	0100 %FS		
Note	Readability of the LC display is guaranteed between 0 °C and 50 °C. Outside of this temperature range, the readability of the display may be limited.			



LEO3 – Dimensions and variants

LC display

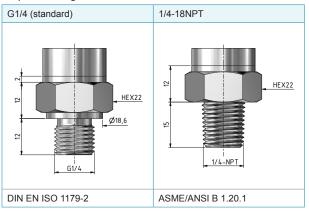


Electrical connection

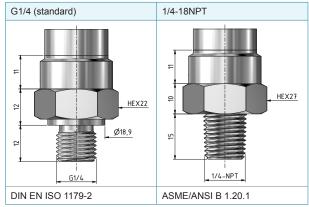


Available pressure connections

For pressure ranges ≤ 400 bar



For pressure ranges > 400 bar



Customised configurations on request

- Other compensated pressure ranges
- Other compensated temperature ranges
- Other pressure connections
- Parts made of other materials that come into contact with media
- Customer-specific front covers
- Customer-specific firmware (e.g. application-specific calculations or leak measurement)
- · Other pressure units can be configured ex works



LEO3 – Software, scope of delivery and accessories

Interface

The LEO3 gauge has a digital interface (RS485 half-duplex) which supports the KELLER bus protocol. Details of the communication protocols can be found at www.keller-pressure.com. Documentation, a Dynamic Link Library (DLL) and various programming examples are available to integrate the communication protocol into your own software.

Interface converters

The connection to a computer is established via an RS485-USB interface converter. Suitable converters are available as accessories. To ensure smooth operation, we recommend the K-114 with the corresponding USB connector.

«CCS30» software

The CCS30 software has no licence costs and is used to perform configurations and record measured values.

Measurement recording

- Graphical live visualisation of the measured values in a configurable time interval
- · Configurable measuring and storage interval
- Export function for the measured values recorded (csv, etc.)

Configuration

- Call up of information (pressure and temperature range, firmware version, serial number etc.)
- · Readjustment of zero point and amplification
- Rescaling of analog output (unit, pressure range)
- · Selection of instrument address and baud rate

PressureSuite Desktop

With the «PressureSuite Desktop» Windows software, data recorded using KELLER Pressure products with a recording function can be read and visualised. This data can be exported in CSV, JSON, Excel or Word format, as an image, or in other formats for further processing or documentation. The devices are easy to configure, thanks to the intuitive software interface. And, the various recording functions provide an optimum level of adaptability to suit

the measuring task at hand. Additionally, installation site information and other parameters necessary for water level calculations can be saved directly in the measuring device.

PressureSuite Desktop has a free license and compatible with all products of the PressureSuite.

Configuration options

- Pressure and temperature channels, selectable.
- Adjustable measurement interval (1s...99 days)
- Averaging with selectable number of measurements
- · Recording modes
 - Continuous interval measurement
 - Event-controlled recording
 - · recording starts when value is exceeded
 - · recording starts when value is undercut · recording starts when value changes
 - → combination of continuous and eventcontrolled recording is possible
- Adjustment of pressure zero point
- · Start measurements immediately or at a set time
- · Water level calculation
- · Data storage: linear or ring-type memory



Scope of delivery



Accessories

Rubber cover	Interface converter	Calibration certificate with 5 measuring points	Calibration certificate with 11 measuring points	External calibration certificate
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For additional protection in harsh environments.	K-114-B For round plug 423 - 723 - 425, M16 x 0,75	Measurement deviation at room temperature. Issued by KELLER Pressure.	Measurement deviation at room temperature with hysteresis. Issued by KELLER Pressure.	Issued by an external calibration laboratory accredited by DakkS or SAS.